

GLASS IS LIFE™

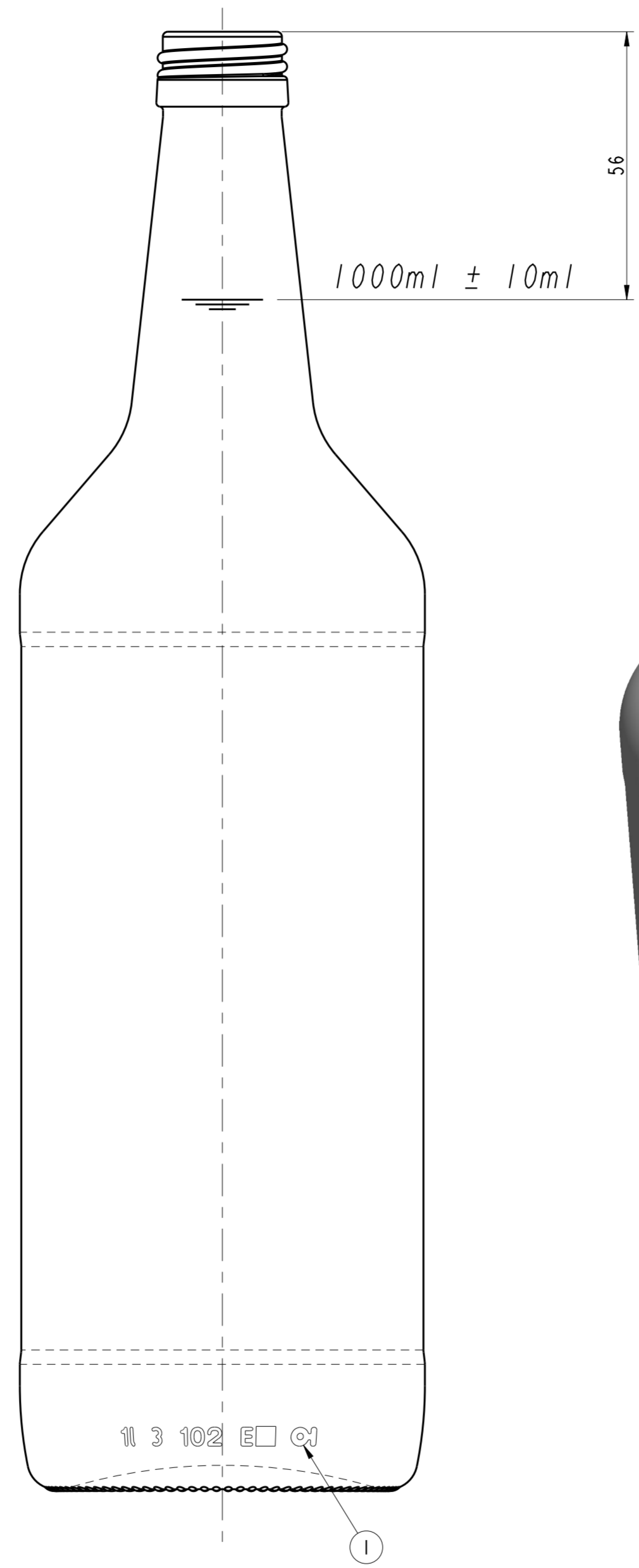
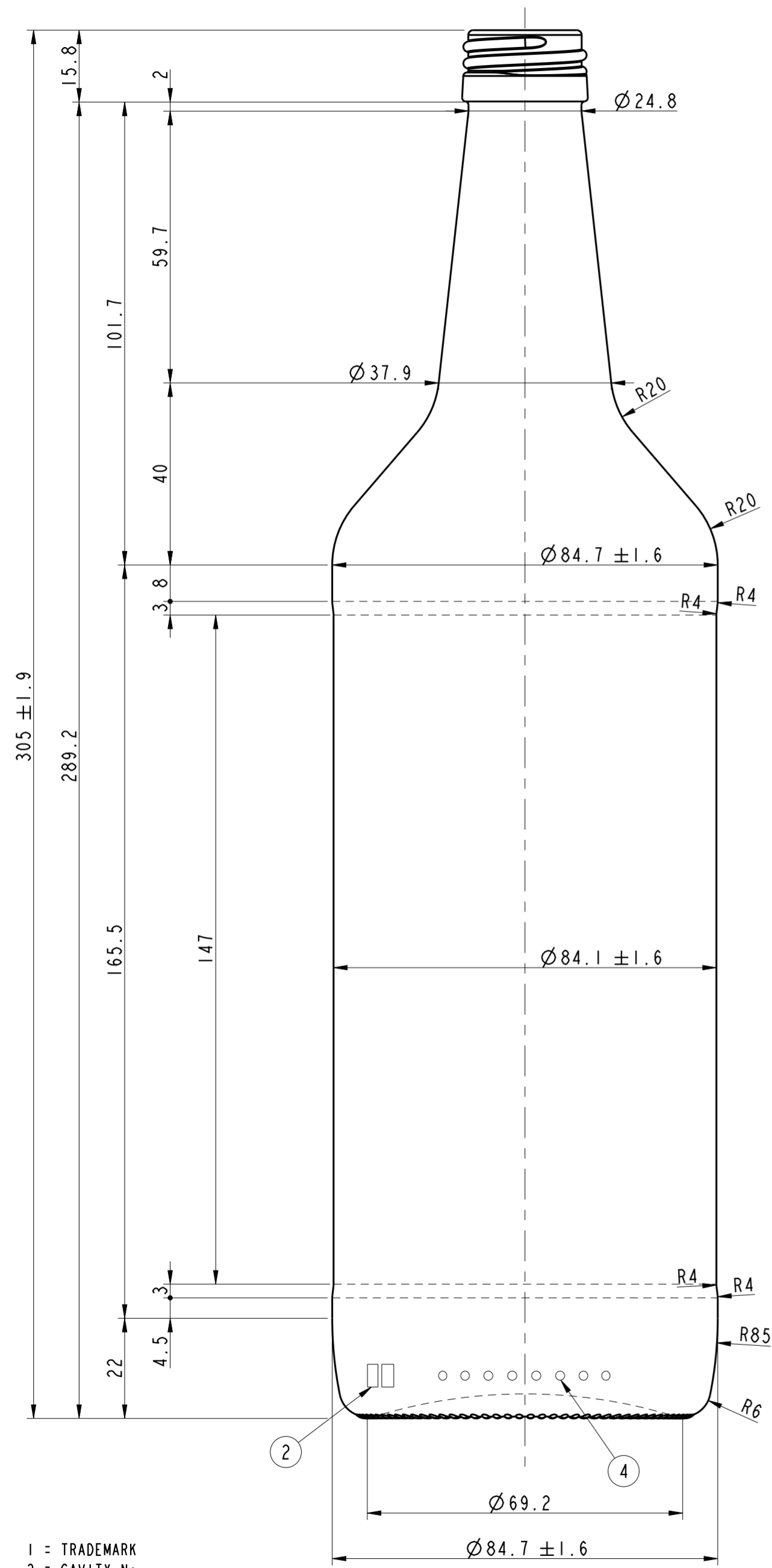
O-I makers of pure, sustainable, brand-building glass packaging

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CONTAINER & MOULD ENGINEERING

EUROPE



NOTES:
THIS DRAWING IS THE PROPERTY OF O-I AND MUST NOT BE REPRODUCED OR DISCLOSED WITHOUT O-I WRITTEN AUTHORIZATION.

ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE PURPOSES ONLY, ACTUAL MARKINGS ON CONTAINER MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.

1 = TRADEMARK
2 = CAVITY No.
3 = STIPPLING
THE SHAPE OF STIPPLES IS ONLY AN INDICATION AND THE CONSTRUCTION IS AT THE PRODUCTION PLANT DISCRETION.
4 = CAVITY CODE

SCALE 1:1

CATEGORY SPIRITS		TILT ANGLE 17.78°	
MAX. VERTICALITY TOLERANCE		MEASURING CONTAINER YES	
FINISH SAP NUMBER 0627		FINISH REF. CETIE GME 30.06A 2007	
MINIMUM THROUGH BORE		MAX FILLING TUBE Ø	
CONTAINER OVERFLOW CAPACITY (BRIMFUL)			
1020ml APPROX.			
CONTAINER RATED CAPACITY (FILLPOINT)			
1000ml ± 10ml			
CONTAINER WEIGHT			
460g APPROX.			
FINISH DESIGNATION PL_28.GME 30.06A.H158.0627		MAX GAS VOLUME	
PROCESS BB	RETURNABLE NO	DESIGN REF. EU4544/z0037	
Standard 1L SPIRIT			
DESIGNER	TP	DATE	05/11/10
CHECKED	SH	DATE	05/11/10
DRAWING NUMBER 100861		MOULD/SAP NUMBER 100861	

No	DATE	REVISIONS	DESIGN/CHECK
1	07/01/2012	Neck diameter increased by 2.9mm. main diameters decreased by 0.3mm	TP / SH
	01.06.12	APPROVED VERSION 01	SO / SH